

W22Xdb - FLAMEPROOF MOTORS

Ex db | Ex db eb

Medium and High Voltage

- Rib-cooled
- Tube-cooled



Motores | Automação | Energia | Transmissão & Distribuição | Tintas



Your safety...

A European factory **highly experienced** in the design and manufacture of explosion-protected solutions based on a customer-focused approach.

Since 1968, we have continuously strengthened our portfolio and continue to expand our expertise to meet the challenges of the **Oil & Gas, Chemical & Petrochemical**, underground **Mining** and other classified area markets around the world.



Sustainability

Global Certifications

Simplicity

Global Support and Service

Innovation

Flexibility

Reliability

Short delivery times

... is our
Expertise!

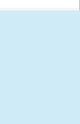


We provide unique solutions to meet customer needs in the most demanding of applications:

- Pumps
- Compressors
- Gas and steam turbines
- Mixers
- Fans
- Conveyors
- ...

And assuring safe and reliable operation on a wide variety of hazardous environments:

- Oil & Gas (exploration & production)
- Offshore platforms and FPSO's
- Pipelines
- Chemical and Petrochemical plants
- Underground mines
- Sugar refining plants
- Flour mills
- ...



ATEX - European Directives

ATEX is a contraction of “**AT**mosphere **EX**plosible”, the French term for “Potentially Explosive Atmosphere”.

Standard framework conditions have been set for explosion protection in all European Union Member States for the handling of potentially explosive atmospheres by creating the:

- Product Directive 2014/34/EU (for manufacturers)
- ATEX 137 Workplace Directive 99/92/EC (for users)

IECEx Scheme

The objective of the IECEx System is to **facilitate international trade** in equipment and services for use in explosive atmospheres, while maintaining the required level of safety.

It is accepted in many countries and aims to be the world approval system for electrical equipment installed in potentially explosive atmospheres.

The IECEx International Certification System comprises four different Schemes:

- Certified Equipment Scheme
- Certified Service Facilities Scheme
- Conformity Mark Licensing System
- Certification of Personnel Competencies Scheme (CoPC)

North American Standards and Regulations

The use of electrical equipment in hazardous areas in the U.S. and Canada requires specific assessment for the safety of persons and property according to the framework of the:

- National Fire Protection Association (NFPA 70)
- National Electrical Code (NEC)
- Canadian Electrical Code (CEC)

Electric motors and generators for use in hazardous locations (hazloc) must also be designed, manufactured and certified in accordance with the standards:

- UL 674 / UL 1203
- CSA C22.2 No. 145 - No. 30
- ANSI / UL 60079-1
- CSA C22.2 No. 60079-1

Besides the “hazloc” certification, electric motors and generators must also comply with the following general standards:

- UL 1004
- CSA C22.2 No. 100-04

NEC / CEC contains two different classification systems for electrical and electronic equipment, the Division Classification System and the Zones Classification System.

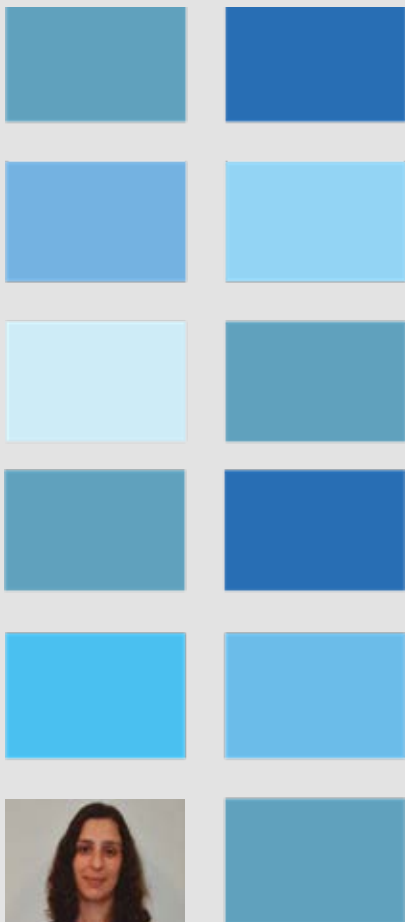
These address requirements for equipment installed in hazardous locations where fire or explosion hazards may occur due to flammable gases or vapors, flammable liquids, combustible dust, or ignitable fibers and flyings.

(For more information about Explosive Atmospheres please refer to pages 19 and 20).

Rui Moura Guedes, Quality Engineering Manager:

“Your operational safety starts with the reliability of our processes.”





Cátia Chamusca, Certifications Analyst:

“We aim to provide solid and reliable solutions to comply with the most demanding market regulations and standards.”

Global Certifications

Standard Certifications

WEG flameproof motors comply with **major Standards worldwide** and are designed, manufactured and certified according to:



Other Local Certifications

In addition to the **major certifications worldwide** WEG flameproof motors have local certifications available. See below some examples:



EAC EX
BELARUS, RUSSIA &
KAZAKHSTAN



INMETRO
BRAZIL



NEPSI
CHINA



PESO / CCoE
INDIA



SONCAP
NIGERIA



SASO
SAUDI ARABIA



CCC Ex
CHINA



ECAS Ex
UAE

Other local certifications are available on request.

Certification Bodies

These classified area products and production quality systems are certified by **Notified Bodies** officially **recognized worldwide**:



CSA
CANADA



INERIS
FRANCE



TUV
GERMANY



PESO / CCoE
INDIA



SONCAP
NIGERIA



CCVE
RUSSIA



INTERTEK
SPAIN



BASEEFA
UK



UL
USA

Marine and Offshore Approvals

Additionally they **comply with the requirements** of all major Classification Society members of **IACS** (International Association of Classification Societies).



CCS
CHINA



BV
FRANCE



RINA
ITALY



NKK
JAPAN



DNV-GL
NORWAY - GERMANY



RMRS
RUSSIA



KR
SOUTH KOREA



LRS
UK



ABS
USA

WEG is one of the first motor manufacturers in the world to be granted a license to use the **IECEx conformity mark**.

The mark is used on Ex products to provide greater assurance to Governments, safety regulators and the industry that the equipment meets the world's most respected and vigorous safety standards.

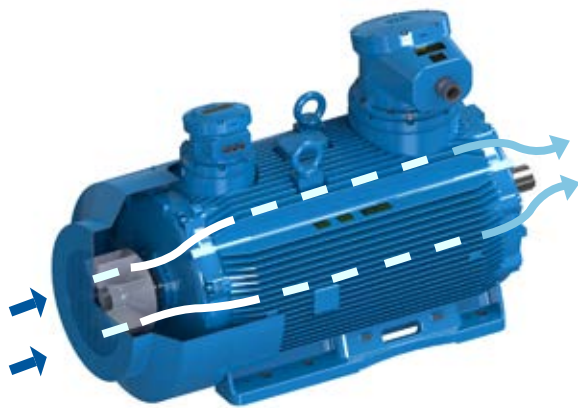


Cooling Methods

Rib-Cooled Motors

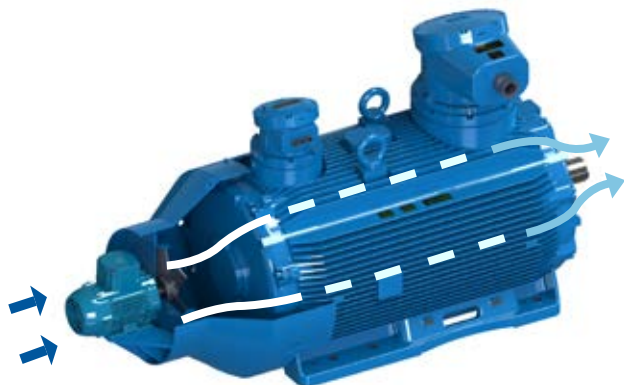
W22Xdb rib-cooled motors are available, as standard, with cooling method **TEFC - IC411** (cooled by an external shaft mounted fan) in accordance with IEC 60034-6 standard.

Non-ventilated **TEAO - IC418** or forced ventilation **TEBC - IC416** versions are available on request.



IC411

With ribs all around the frame and cooled by an external shaft mounted fan



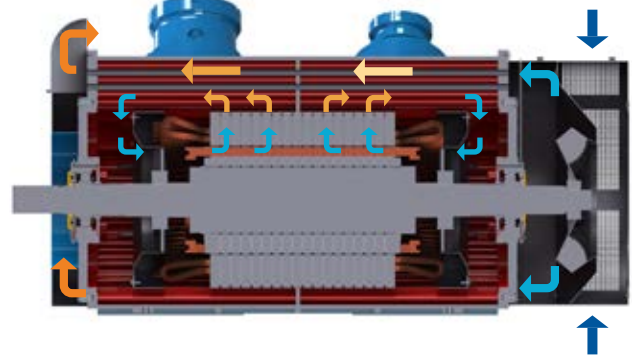
IC416

With ribs all around the frame and with forced external air ventilation by independent motor driven fan

Tube-Cooled Motors

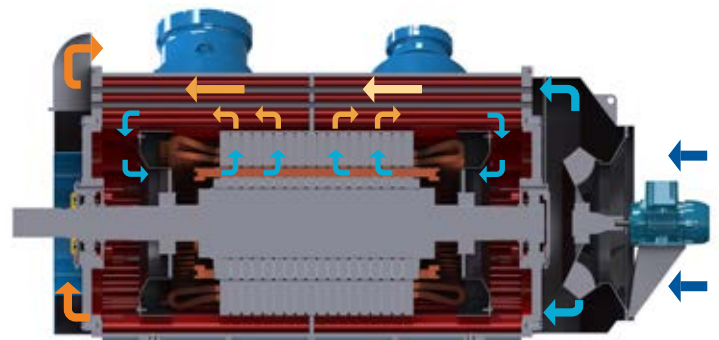
W22Xdb tube-cooled motors are available, as standard, with cooling method **TEAAC - IC511** (cooled through an integrated heat exchanger) in accordance with IEC 60034-6 standard.

Forced ventilation **TEBC - IC516** version is available on request.



IC511

With air-to-air cooler around the stator and cooled by an external shaft mounted fan



IC516

With air-to-air cooler around the stator and with forced external air ventilation by independent motor driven fan

A World Of Possibilities

WEG **custom designs** and manufactures flameproof motors that serve thousands of **customers worldwide**.

We pride ourselves in our unique capability to provide **cost-effective** and **sustainable** engineered solutions for ambitious, complex and pioneering applications, offering unmatched **reliability** and assured **safety**.



Luís Araújo, Industrial Director:

“We offer more than just standard - we build machines to your exact specifications.”

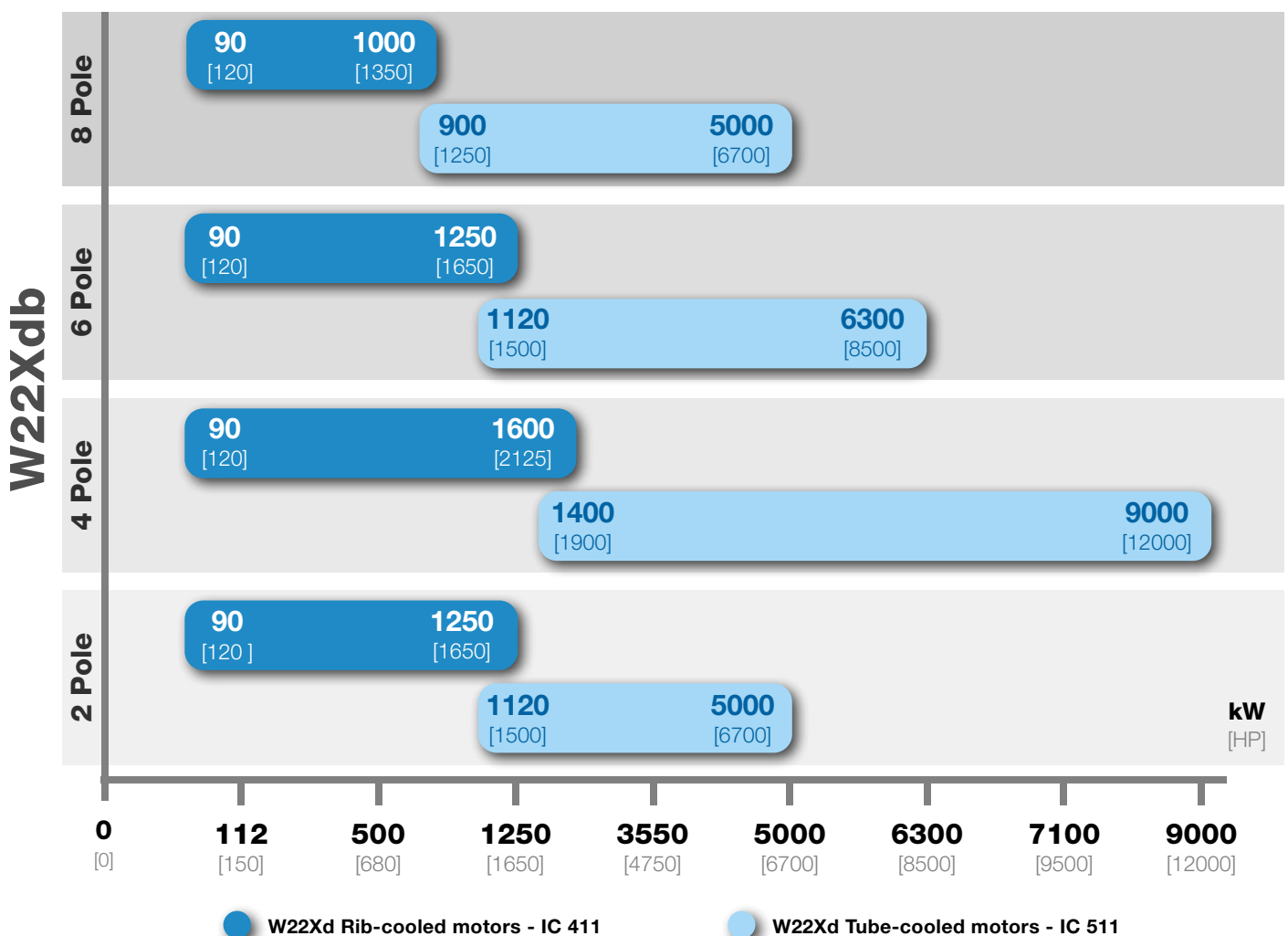


Outstanding Performance

The W22Xdb line is designed according to the most demanding standards in the world and offers one of the most comprehensive rated output vs frame size ratios available in the market.

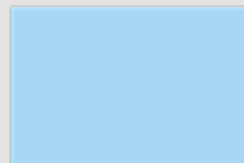
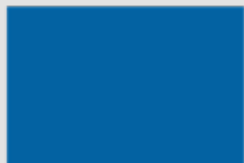


Outputs in Medium Voltage ($1100V < U_n \leq 6600V - 50Hz$)

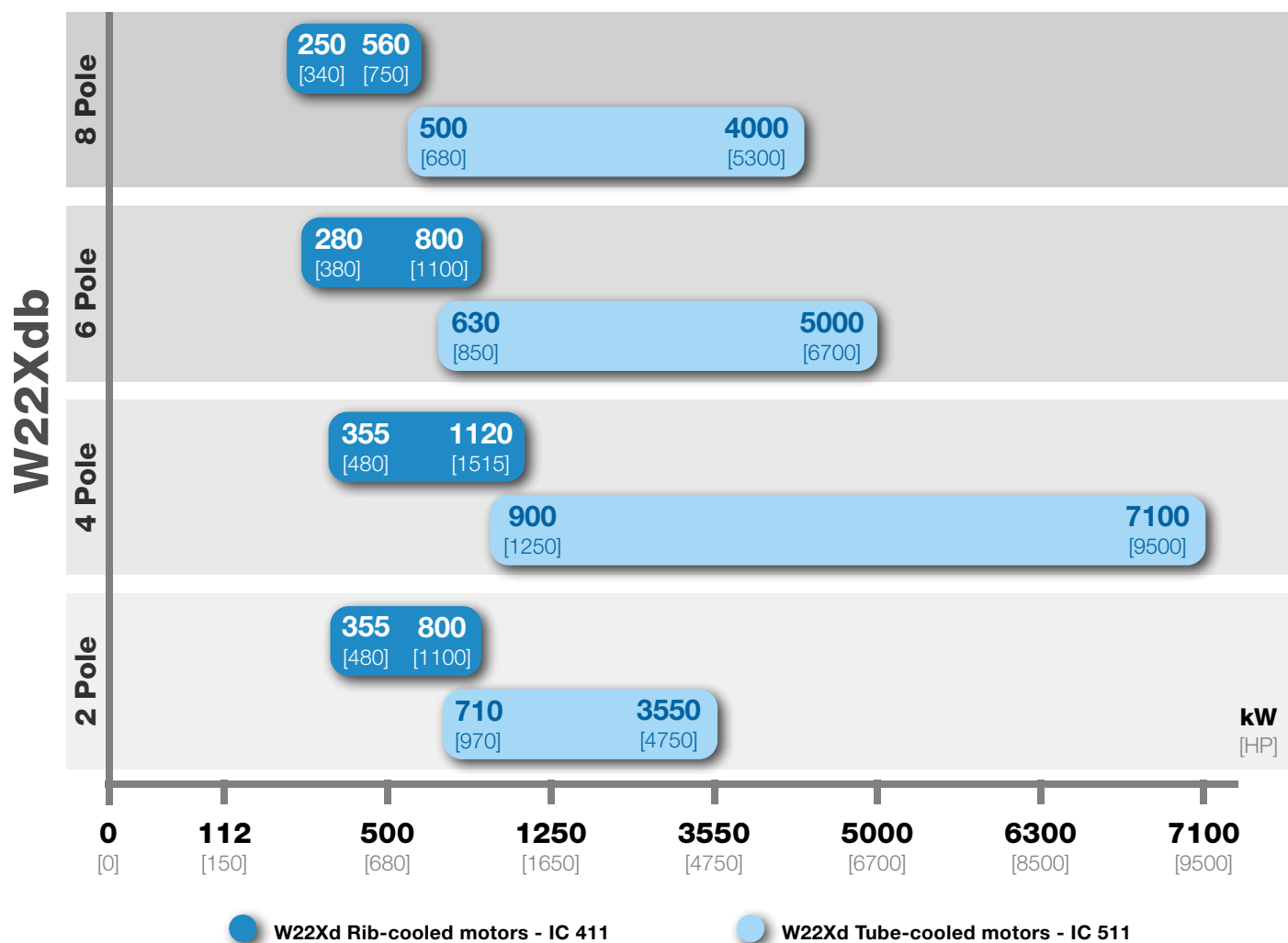


Please refer to WEG for higher outputs and other speeds

From severe underground **Coal Mines** in the
to offshore **Oil Platforms** in



Outputs in High Voltage ($6600V < U_n \leq 11000V - 50Hz$)



Please refer to WEG for higher outputs and other speeds

the depth of the **Black Sea Coal Basin**,
the turbulent waters of the stormy **North Sea**...

Our Business

Delivering to the most challenging applications globally.

Inverter Duty

The W22Xd line can be used with variable speed drives **without the need** for a **combined type test**.

Due to their outstanding performance, they are capable of **maintaining T4 temperature class**.

Vertical Mounting

To help predict the combined reed natural frequency, **WEG supplies** motor's **predicted reed frequency** along with the **location** for the **motor C.G.** (acc. to NEMA MG1 in para.20-23).

This information is used by customers to **keep** the **combined system natural frequency removed from the excitation frequencies** to ensure smooth operation with low vibration.

The **effectiveness** of these calculations **is measured by bump testing**.

Weak Supply Networks

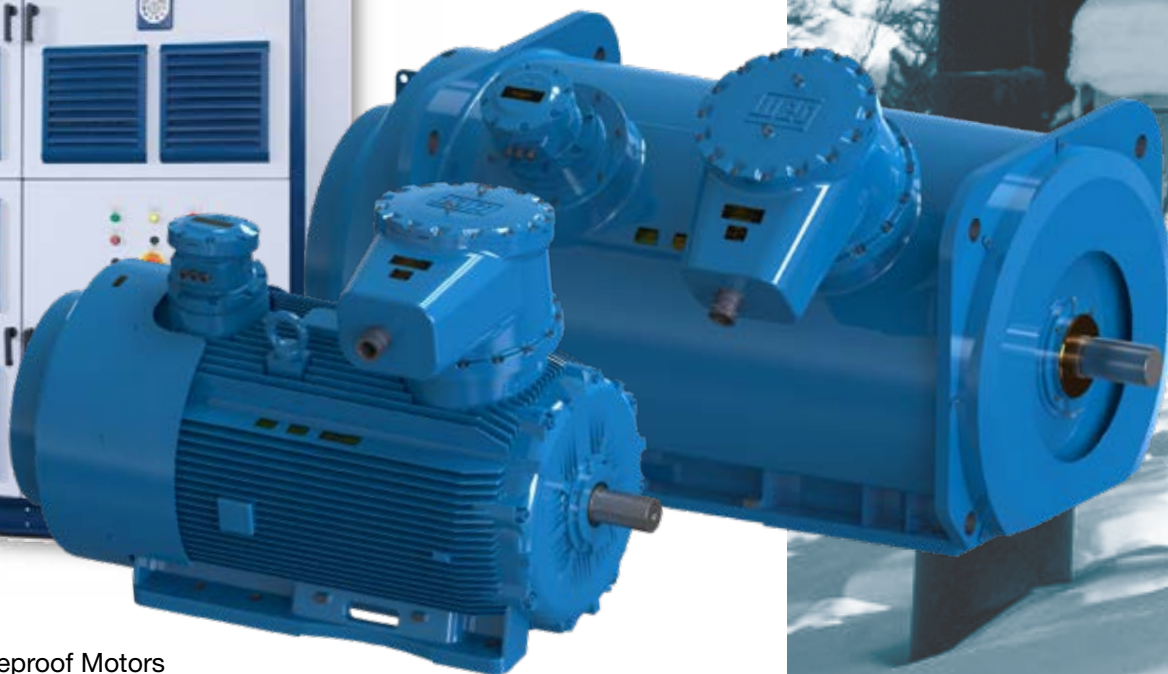
Low inrush current motors are needed for applications in a **weak supply network** in order to provide a **lower voltage drop** **without requiring auxiliary starting devices**.

The W22Xd line has a variant specifically designed with **inrush current of 4,5 times the rated current** (guaranteed), significantly reducing the possible impacts on the power supply network. Other values also available under request.

Reduced Sound Pressure Levels

The cooling system of the W22Xd line was specially designed to provide an **optimum balance** between **airflow** and **noise level**.

As a result, all our standard 50Hz machines, including 2 pole, are **limited to 80 dB(A)** (1 meter and no load) up to frame size 400 and to **85dB(A)** on remaining frames. Special designs for lower sound pressure levels are also available.



... Built for **EX**tremes



Sónia Nunes, Tendering Team Coordinator:

“You can be sure about one thing.
When you’re out there, so is WEG.”



Standard Features

- Classified area certification:
 - W22XdbB: Zones 1 and 2, gas group IIB (*IEC / EN / NEC / CEC*)
 - Temperature class: T4 (135°C)
- Range of operating temperatures:
 - Up to +40°C
 - Down to -20°C
- Altitude: Up to 1000 m.a.s.l.
- Insulation: Class F ("B" temperature rise - 80K)
- Impregnation: VPI (Global vacuum and pressure impregnation)
- Voltages: Up to 13800 V (50Hz or 60Hz)
- Duty: S1 (Continuous)
- Service factor (SF): 1.0
- Winding protections: RTD - Pt100, 3 wires (2 per phase)
- Bearing protections: RTD - Pt100, 3 wires (1 per bearing)
- Space heater: 200V to 240V
- Frame sizes: From 315 up to 1000
- Mounting: B3
- Cable entries: On left hand side, facing drive end
- Enclosure:
 - Rib-cooled: TEFC (Totally Enclosed Fan Cooled)
 - Tube-cooled: TEAAC (Totally Enclosed Air-to-Air Cooled)
- Cooling:
 - Rib-cooled: IC411
 - Tube-cooled: IC511
- International protection rating:
 - Frame: IP55
 - Terminal Boxes: IP66
- Protection by enclosure against mechanical impacts: 20 Joule
- Frame material:
 - Rib-cooled: Cast iron
 - Tube-cooled: Welded steel construction with stainless steel cooling tubes
- Terminal boxes:
 - Power supply terminal box (Cast iron)
 - Auxiliary terminal box for thermal protections and heaters (Cast iron)
- Rotor: Squirrel cage (Aluminium or copper)
- Balancing: Half key
- Vibration class: Grade A (*IEC 60034-14*)
- Bearings: Anti-friction or sleeve
- Fan: Cast iron, aluminium or welded steel
- Fan cover: Steel
- Grounding: Double grounding in the frame and terminal boxes
- Tropical treatment: Rotor, windings and castings
- Painting plan: 214P (C4)
- Standard colour: RAL 5009 (Azure blue)



Optional Features

■ Classified area certifications:

- W22XdbC: Zones 1 and 2, gas group IIC (*IEC / EN / NEC / CEC*)
Class I, Division 1, gas groups C & D (*NEC / CEC*)
- W22XdbBD: Zones 1 / 21 and 2 / 22, groups IIB / IIIC
(*IEC / EN / NEC / CEC*)
- W22XdbCD: Zones 1 / 21 and 2 / 22, groups IIC / IIIC
(*IEC / EN / NEC / CEC*)
Class II, Division 1, gas groups E, F & G (*NEC / CEC*)
- W22XdbM: Group I, category M2 (*IEC / EN*)
- Temperature class: T5

■ Wide range of operating temperatures:

- Up to +80°C for IIB
- Down to -55°C

- Special mounting arrangements and custom designed solutions
- Increased safety terminal box
- Fault rated terminal boxes certified by a third party (up to 50kA during 1 second)
- Phase segregated or phase insulated terminal boxes
- Accessible neutral point terminal box
- Current transformers (protection or measurement), surge protection (arrestors or capacitors), signal transducers and partial discharge monitoring
- Dedicated terminal box for space heaters
- Heating resistance for terminal boxes
- Wide range of terminal box mounting arrangements through the use of certified adaptors in several designs and different terminal boxes models (cast iron, welded carbon or stainless steel)
- International protection ratings: IP56, IP65 and IP66
- Certified drain plugs on motor frame or terminal boxes
- C5 lamination
- Special shaft materials and dimensions
- Sleeve bearings (self-lubricating or oil circulation) - not allowed for IIC execution, as per IEC/EN 60079-1 Standard
- Full key / no key balancing
- Vibration monitoring accessories (provision or supply of SPM, accelerometers, key-phasors,...)
- Special painting plans according to Client specification
- Wide range of windings / bearings thermal protections (Pt1000, thermocouples, surge diverters, temperature transmitters,...)
- Suitable for VSD application (without the need for a combined type test)
- Forced ventilation
- Encoder or tacho assembly
- Flying leads
- Motor without fan or fan cover (AOM) - IC418
- Sunshade
- Special electrical designs (low starting current, etc)
- ...

Terminal Boxes

Easy connections and reliable solutions.

Versatility

The standard power terminal boxes are available in flameproof (Ex db) or increased safety (Ex eb) execution.

These boxes can be made of cast iron, welded carbon or stainless steel.

The following solutions are also available:

- Phase segregated
- Phase insulated

Wide range of terminal box mounting arrangements through the use of certified adaptors in several designs and different terminal boxes models.



The boxes are turn able by 90° to provide cable entry from any direction.

Reliability

As standard all of our terminal boxes (power or accessories) have an international protection rating of IP66.

Power terminal boxes have been **successfully tested** and assigned a **short-time and peak withstand current** by a renowned third party.

 $I_{sc} = 50kA$ during 1s

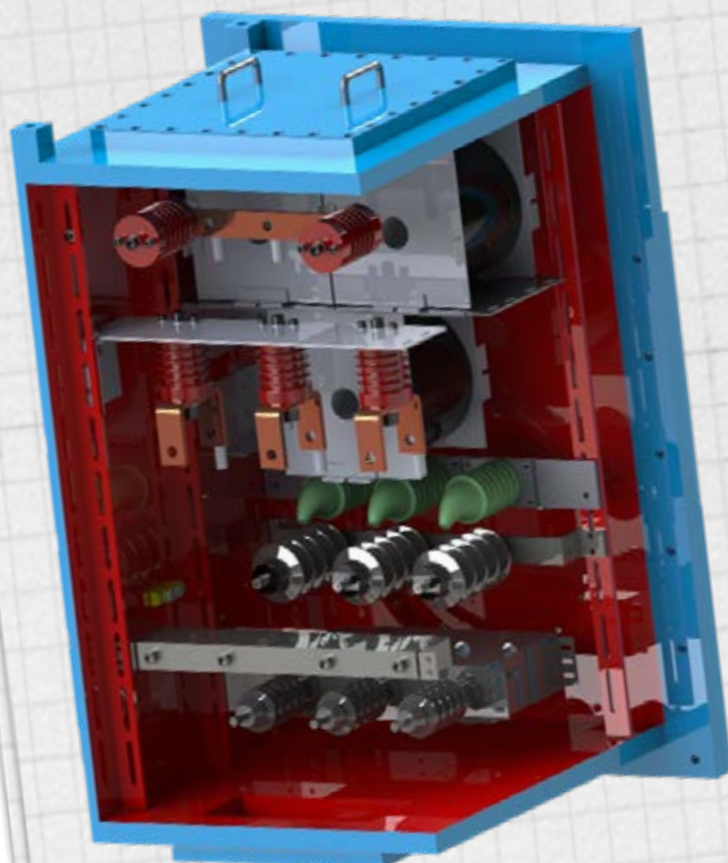


Innovation

Introducing the world's largest and most complete flameproof terminal box in the Market.

Our XL power terminal box offers the possibility of having the following accessories all-in-one flameproof enclosure:

- Power Supply
- Accessible Neutral Point
- Current Transformers
- Partial Discharge Monitoring
- Surge Arrestors
- Surge Capacitors





António Pinheiro, Service Center:

“Global presence means:
We are there.
Global service means:
We are there for you.”

Global Support and Service

Your Business is our Success!

In addition to our solutions we provide a **pre-sale support** with technical know-how, helping you on the proper selection for your application, as well as a wide variety of **aftermarket services** that builds long-term customer success through:

- Manufacturer Support to all WEG Products
- Factory Repairs and Refurbishments
- Parts - Spare and Replacement
- Certified Workshops Worldwide
- Site Service Specialist Network
- Service Contracts
- Site Repairs and Troubleshooting
- Field Support Linked to Engineering
- Installation and Start-up Service
- Inspection and Maintenance
- Warranty Support

Terminology

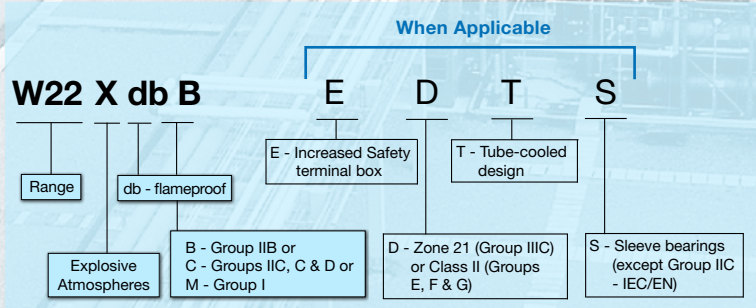
The WEG terminology below standardizes the designation for W22 series hazardous areas motors globally and clearly identifies the classified area to which the motor is designed to be installed.

This terminology identifies the motor designs as follows:

- W22Xdb - Explosion Proof Ex db motors
- W22Xec - Increased Safety Ex ec Motors (formerly Ex nA)
- W22Xeb - Increased Safety Ex eb motors
- W22Xtb - Motors protected by dust ignition proof enclosure (motors for zone 21)
- W22Xtc - Motors protected by dust ignition proof enclosure (motors for zone 22)

The “W22Xdb” design terminology shall include the following complementary hazardous area information:

- W22XdbB - Gas group IIB (IEC / EN / NEC / CEC)
- W22XdbC - Gas group IIC (IEC / EN / NEC / CEC)
- Gas groups C & D (NEC / CEC)
- W22XdbM - Group I, category M2 (IEC / EN)





When it comes to **HAZARDOUS AREAS**,

We make it **SAFE!**

WEG, a leading supplier of hazardous area solutions

Meet the other members of the W22X family

W22Xec

Increased Safety Ex ec Motors (formerly Ex nA)
Suitable for Zones 2 and 22 classified areas
From 0.12 to 450 kW
Frames 63 to 355A/B
Voltages: up to 690 V

W22Xtb

Dust Ignition Proof motors (Ex tb machines)
Suitable for Zone 21 classified areas
From 0.12 to 450 kW
Frames 63 to 355A/B
Voltages: up to 690 V

W22Xdb Low Voltage

Flameproof motors (Ex d/Ex de/Ex tb machines)
Suitable for Zones 1 and 2 classified areas
From 0.12 to 1400 kW
Frames 71 to 500
Voltages: up to 1100 V

Other WEG industrial motors for hazardous areas

Non-Sparking, Increased Safety and pressurized

Up to 50,000 kW
Voltages: up to 13,800 V

Other WEG industrial products

Gearboxes

Automation

Energy

Transmission & Distribution

Coatings

...

And industrial solutions...

Please visit us at www.weg.net to learn more about our products.

Guide to Explosive Atmospheres



Area Classification

Standard		Flammable Material	Present Continuously ⁽¹⁾	Present Intermittently	Present Abnormally
IEC / CENELEC	IEC / EN 60079-10-1	Gas / Vapour	Zone 0	Zone 1	Zone 2
	IEC / EN 60079-10-2	Combustible Dust or Ignitable Fibers	Zone 20	Zone 21	Zone 22
ATEX	Directive 99/92/EC	Gas / Vapour	Zone 0	Zone 1	Zone 2
		Combustible Dust or Ignitable Fibers	Zone 20	Zone 21	Zone 22
NEC 501	ANSI/NFPA 70 National Electrical Code Article 501	Gas / Vapour	Class I, Division 1	Class I, Division 1	Class I, Division 2
NEC 505	ANSI/NFPA 70 National Electrical Code Article 505	Gas / Vapour	Class I, Zone 0	Class I, Zone 1	Class I, Zone 2
NEC 502	ANSI/NFPA 70 National Electrical Code Article 502	Combustible Dust or Ignitable Fibers	Class II, Division 1	Class II, Division 1	Class II, Division 2
NEC 506	ANSI/NFPA 70 National Electrical Code Article 506	Combustible Dust or Ignitable Fibers	Zone 20	Zone 21	Zone 22
CEC Sec. 18	CSA C22.1 Canadian Electrical Code Section 18	Gas / Vapour	Class I, Zone 0	Class I, Zone 1	Class I, Zone 2
	CSA C22.1 Canadian Electrical Code Section 18	Combustible Dust or Ignitable Fibers	Class II, Division 1	Class II, Division 1	Class II, Division 2

⁽¹⁾ Electric motors are not allowed in Zone 0/20 locations;

Atmosphere Groups

Substance	ATEX IECEx	North America		
	Group	Class	NEC / CEC Division System	NEC / CEC Zone System ⁽³⁾
Methane (Fire damp)	I	-	Gaseous	Mines ⁽²⁾
Propane	IIA	I	Group D	IIA
Ethylene	IIB		Group C	IIB
Hydrogen	IIC		Group B	IIC
Acetylene	IIC	III	Group A	IIC
Fibers and Flyings	IIIA		-	IIIA
Grain Dust	IIIB		Group G	IIIB
Coal Dust	IIIB	II	Group F	IIIB
Metal Dust	IIIC		Group E	IIIC

⁽²⁾ Not within scope of NEC or CEC. Mining applications under jurisdiction of MSHA (Mine Safety & Health Association).

⁽³⁾ Equipment with Gas Group marking IIC, covers also the Groups IIA and IIB. Equipment with Dust Group marking IIC, covers also the Groups IIA and IIB.

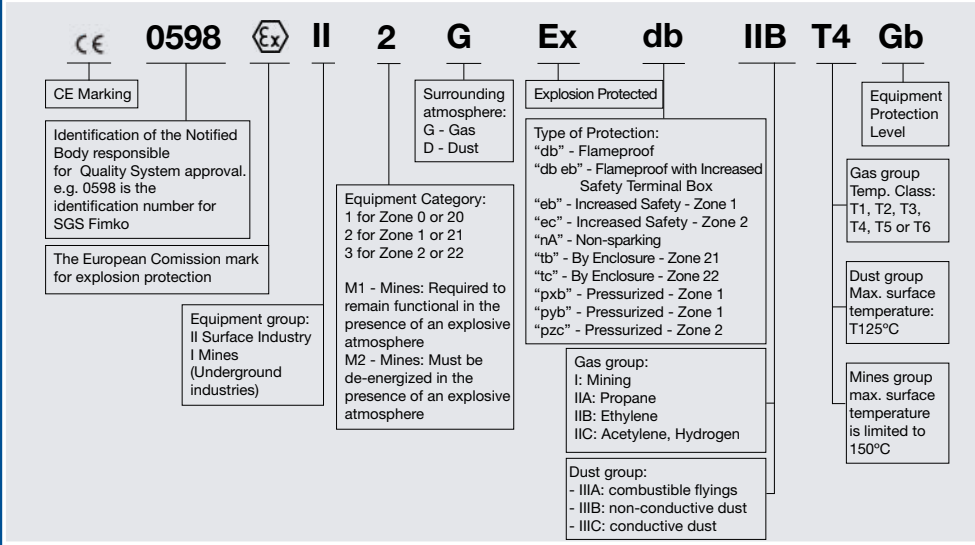
Equipment Protection Level (EPL)

Equipment Group	Equipment Category (acc. ATEX Directive 2014/34/EU)	Zone	Equipment Protection Level	Atmosphere	Protection Level	Use
I (Mines)	M1	-	Ma	Methane (Fire damp)	Very High	Operable in Ex atmosphere
	M2	-	Mb		High	De-energised in Ex atmosphere
II (All other)	1	0	Ga	G - Gas, Vapours D - Dust	Very High	Zones 0, 1 and 2
		20	Da			Zones 20, 21 and 22
	2	1	Gb		High	Zones 1 and 2
		21	Db			Zones 21 and 22
	3	2	Gc		Enhanced	Zone 2
		22	Dc			Zone 22

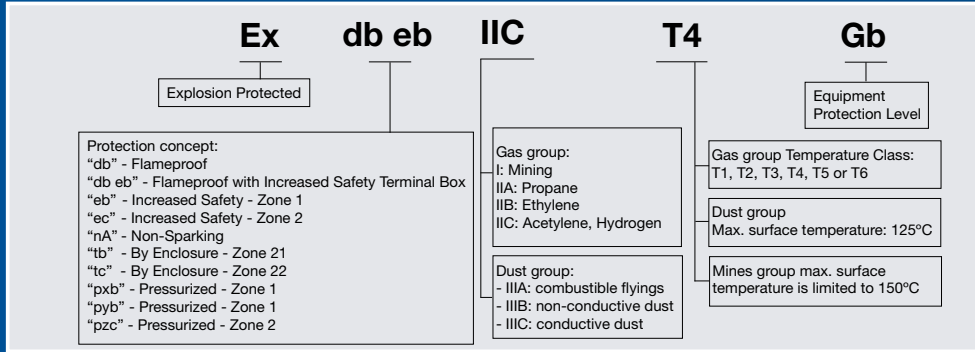
Protection Concepts

Type of Protection	Code / Symbol	Division / Zone	Market	Standard	Concept of Protection
Electrical Equipment for Flammable Gas, Vapours and Mist					
Flameproof Level of Protection “db”	Ex db	Zone 1	IECEx / ATEX	IEC / EN 60079-1	Contain the explosion and prevent flame propagation
	Ex db	Class I, Zone 1	Canada	CAN/CSA-C22.2 No. 60079-1	
	AEx db	Class I, Zone 1	US	ANSI / UL 60079-1	
Explosion Proof	(XP)	Class I, Division 1	Canada	CSA-C22.2 No. 145 / No. 30	
	(XP)	Class I, Division 1	US	UL 674 / UL 1203	
Increased Safety Level of Protection “eb”	Ex eb	Zone 1	IECEx / ATEX	IEC / EN 60079-7	No arcs, sparks or hot surfaces
	Ex eb	Class I, Zone 1	Canada	CAN/CSA-C22.2 No. 60079-7	
	AEx eb	Class I, Zone 1	US	ANSI / UL 60079-7	
Increased Safety Level of Protection “ec”	Ex ec	Zone 2	IECEx / ATEX	IEC / EN 60079-7	
	Ex ec	Zone 2	Canada	CAN/CSA-C22.2 No. 60079-7:16	
	AEx ec	Class I, Zone 2	US	ANSI / UL 60079-7	
Non-sparking “nA”	Ex nA	Zone 2	Canada	CAN/CSA-C22.2 No. 60079-15	
	AEx nA	Class I, Zone 2	US	ANSI / UL 60079-15	
Nonincendive (Div.2)	(NI)	Class I, Division 2	Canada	CSA-C22.2 No. 0 / No. 213	
	(NI)	Class I, Division 2	US	UL 674 / ISA 12.12.01	
Pressurized Level of Protection “pxb”	Ex pxb	Zone 1	IECEx / ATEX	IEC / EN 60079-2	Keep flammable gas out
	Ex pxb	Zone 1	Canada	CAN/CSA-C22.2 No. 60079-2	
	AEx px	Class I, Zone 1	US	ANSI / UL 60079-2	
Pressurized Level of Protection “pyb”	Ex pyb	Zone 1	IECEx / ATEX	IEC / EN 60079-2	
	Ex pyb	Zone 1	Canada	CAN/CSA-C22.2 No. 60079-2	
	AEx pyb	Class I, Zone 1	US	ANSI / UL 60079-2	
Pressurized Level of Protection “pzc”	Ex pzc	Zone 2	IECEx / ATEX	IEC / EN 60079-2	
	Ex pzc	Zone 2	Canada	CAN/CSA-C22.2 No. 60079-2	
	AEx pzc	Class I, Zone 2	US	ANSI /UL 60079-2	
Pressurized	Type X	Class I, Division 1	Canada / US	NFPA 496	
	Type Y	Class I, Division 1	Canada / US	NFPA 496	
	Type Z	Class I, Division 2	Canada / US	NFPA 496	
Electrical Equipment for Combustible Dusts					
Protection by Enclosure Level of Protection “tb”	Ex tb	Zone 21	IECEx / ATEX	IEC / EN 60079-31	Keep combustible dust out
	Ex tb	Zone 21	Canada	CAN/CSA-C22.2 No. 60079-31	
	AEx tb	Zone 21	US	ANSI/UL 60079-31	
Protection by Enclosure Level of Protection “tc”	Ex tc	Zone 22	IECEx / ATEX	IEC / EN 60079-31	
	Ex tc	Zone 22	Canada	CAN/CSA-C22.2 No. 60079-31	
	AEx tc	Zone 22	US	ANSI/UL 60079-31	
Dust Ignition Proof	(DIP)	Class II, Division 1	Canada	CSA-C22.2 No. 25	
	(DIP)	Class II, Division 1	US	UL 1203	
Dust Protected	(NI)	Class II, Division 2	Canada	ICSA-C22.2 No. 25	
	(NI)	Class II, Division 2	US	ANSI/UL 1604	
Pressurized	(PX)	Class II, Division 1	Canada / US	NFPA 496	
	(PY)	Class II, Division	Canada / US	NFPA 496	
	(PZ)	Class II, Division 2	Canada / US	NFPA 496	

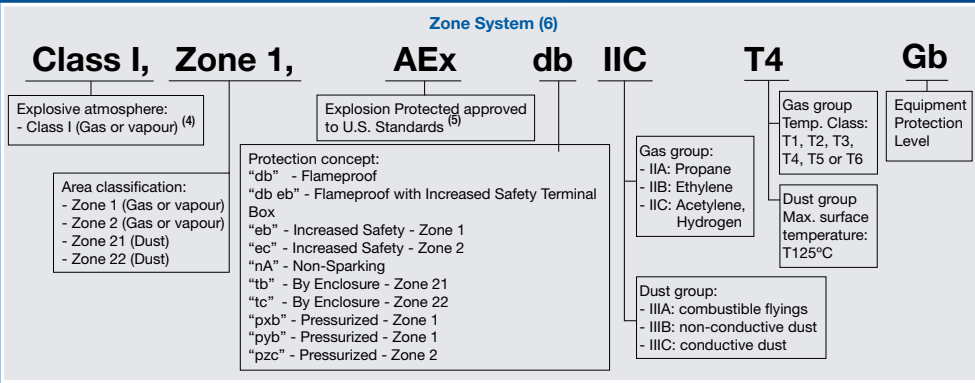
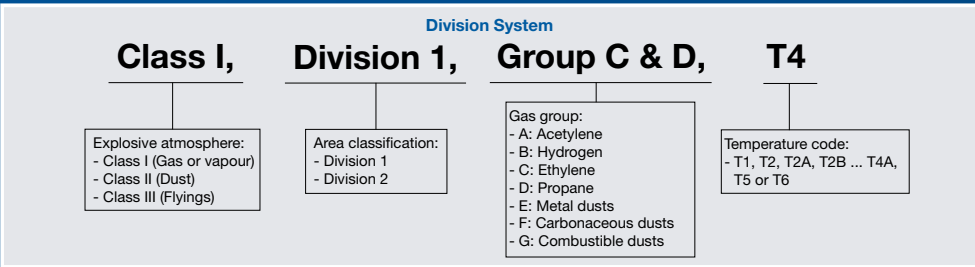
ATEX Marking (European)



IECEx Marking (Global)



NEC/ CEC Marking (North American)



⁽⁴⁾ For Dust environments (Zone 21 or 22) the Class of the hazard (Class II) shall not be mentioned in the marking e.g. Zone 21, AEx tb IIC T125°C Db

⁽⁵⁾ For Canadian Standards letter "A" shall not be mentioned in the marking e.g. Class I, Zone I, Ex d IIC T4 Gb

⁽⁶⁾ Zone System is recommended for new installations in Canada. For United States, the installation, Zone System is optional.

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